

# WATERWORKS

Aerospace Release System



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## FRESH START

### DESCRIPTION

**FRESH START** mold and part cleaner has been developed for use in the aerospace industry to clean a mold or finished part to a waterbreak-free surface without the use of solvents or other hazardous components. **FRESH START** is effective in removing most contaminants and semi-permanent release coatings on both new and existing molds. **FRESH START** can also be used to prepare parts for secondary bonding, painting, or other processing that usually requires a clean surface.

### FRESH START BENEFITS

- \* Environmentally safe
- \* No CFCs, VOCs, or ODCs
- \* No odor - solvent and alcohol free
- \* Non-flammable and safe to use
- \* Exempt from REACH requirements
- \* Cost effective
- \* Easy to apply
- \* No respirator required
- \* Hassle-free shipping and storage

### USES

**FRESH START** is recommended for the cleaning of composite and metal molds, equipment, and finished parts.

### HOW TO USE

✓ **FRESH START** should appear uniform in container. If not, then shake or stir.

1. Apply a SMALL amount directly to the dry mold surface.
2. Using a moist cloth or abrasive pad, scrub surface to loosen any contaminants. Work with small sections until the entire surface is scrubbed. For very large parts, a vibrating sander or low speed buffer may be used.

DO NOT allow **FRESH START** to dry on the surface.

3. Remove using only WATER. This can be done by rinsing with a wet cloth or water sprayer. Rinse until no residue remains; the surface should feel clean. Rinsing will highlight areas that require more cleaning.
4. Repeat until a waterbreak-free surface is achieved.  
You are now ready to apply a sealer and release agent.

### SAFETY DATA

Material safety data sheets for all ZYVAX products are available at [www.zyvax.com](http://www.zyvax.com) and should be consulted prior to use of product.

### STORAGE & SHELF LIFE

Store product between 5 °C and 30 °C (41 °F and 86 °F). Shelf life is 18 months from the date of manufacture, in the original unopened container. NOTE: **FRESH START** needs to be carefully sealed when not in use in order to avoid water evaporation.

### USE LIFE

Use life of product is 60 days from opening of container. Product must be kept in the original container and the lid replaced immediately after dispensing. After opening, product should continue to be stored properly. **WARNING:** *Never puncture any ZYVAX product container.*

### LIMITATIONS OF LIABILITY

To the best of our knowledge, the technical data contained herein are true and accurate at the date of issuance, and are subject to change without prior notice. User must contact ZYVAX to verify correctness before specifying or ordering. No guarantee of accuracy is given or implied. We guarantee our products to conform to ZYVAX quality control. We assume no responsibility for coverage, performance, or injuries resulting from its use. Liability, if any, is limited to replacement of products. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY ZYVAX, EXPRESSED OR IMPLIED, STATUTORY, BY OPERATION OF LAW OR OTHERWISE, INCLUDING FITNESS FOR A PARTICULAR PURPOSE.